

This specification describes articles of the material group

Wood

Material description:

Wooden boat: pine wood

As first step the tree trunks go into boiling water. Then the trunks are getting decorticated. The next step is to cut the trunk in thin layers, which will be punched and steamed. After this, the wood will be pressed in the needed shape, glued and splints will be removed. There is no additional surface treatment or coating of the wood.

Product description

Picture	Description	Article number
	Boat	10057, 10058, 10059, 10060, 10061, 17494

Material / composition

Wood

Storage

Storage temperature: ambient
Relative humidity: dry
Storage conditions: keep away from direct sunlight

Purpose of use

Types of food to be in contact with the material:

- dry
- greasy

Applications:

- Short-term contact (according to migration test 2h)

PRODUCT-SPECIFICATION_00493/e

DECLARATION OF COMPLIANCE



Heating to 70°C

Declaration of compliance

These articles meet the following regulations and are suitable for direct contact with food :

Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food

Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food and

Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food. And subsequent amendments until the date of the test report.

SR 817.023.21 The Swiss Ordinance on Materials and Articles in Contact with Food

Directive 94/62/EC on packaging and packaging waste

Overall migration

Tested under the following conditions (test report SQTS 2018L38934):

Simulant	Time 1	Temperature 1	Time 2	Temperature 2
<input checked="" type="checkbox"/> E: Poly(2,6-diphenyl-p-phenylenoxid) or Tenax	3 d	40°C	2h	70°C

The global migration values are below the limit of 10 mg/dm² and 60 mg/kg.

Specific migration

A screening was performed. The limits are met.

Formaldehyde was not detected

Calculation basis

Ratio of food contact surface area to volume used to establish the compliance of the material or article: 6 dm²/kg

Microbiology

The microbiological findings of the sample are inconspicuous and correspond to the microbiological basic load.

PRODUCT-SPECIFICATION_00493/e DECLARATION OF COMPLIANCE



Production location: China

Bio-degradability: The products are completely bio-degradable

Customs duty number: 4419.9000

Reclamation

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

Created by: STOL Date: 16.03.2020	Released by: MEI Andreas Meier (Head of Purchasing)	 Version: 2
--	--	--

Pacovis AG